

Technical Bulletin

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SUBJECT: INNER DOOR PATCH PLATE

MODELS AFFECTED: All Dixie-Narco Venders that have the T-Handle in the coin insert casting.

REASON: To provide a patch plate to cover the area, of the inner door, around the hole for the T-

Handle stud.

NOTE: INSULATION IS NOT AVAILABLE FOR THIS PATCH PLATE INSTALLATION.

ORDER PARTS LISTED:

1 000,005,780.06 Front Patch 1 000,005,790.06 Rear Patch

32 901,100,530.01 Pop Rivet, 1/8" aluminum

Installation Instructions:

1. Remove the pull knob and snap bushings from the inner door.

- 2. Remove the sheet metal screws securing the inner door gasket in the area the patch is to be installed.
- 3. Place the rear patch in position under gasket as shown in illustration on page 2.
- 4. Using the patch as a template, drill sixteen (16) holes 9/64" in diameter.
- 5. Secure the patch in position with the pop rivets used in kit.
- 6. Install the front patch by repeating steps 2, 3 and 4.
- 7. Install the pull knob and snap bushings.
- 8. Install the sheet metal screws to secure the inner door gasket.

IMPORTANT: CONDENSATION MAY DEVELOPE IN THE AREA OF THE PATCH IF THE INNER DOOR INSULATION HAS BEEN REMOVED.

